



Technical Data Sheet

BIOACT™ EC-88 Aqueous Inline Defluxer

Product Description

BIOACT EC-88 Aqueous Inline Defluxer is a proprietary, inherently non-foaming, cleaning formulation designed for aqueous inline spray-in-air cleaning equipment. It is selected when removing flux residues from a wide range of soldering materials as well as ionic contamination.

Features and Benefits

- Cleans Wide Range of Residues
- Flexibility in Manufacturing
- High Flux Loading Capacity
- Long Wash Bath Life
- Non-Foaming
- No Additives Needed

Properties

Odor	Mild
Flash Point	None to Boiling
Specific Gravity (25 °C)	0.955
pH (15% conc.)	10.3
Viscosity (25 °C)	12 cps
COD	213 ppm @0.01%

Soils Removed

- Lead free Flux Residues
- Fingerprint Oils
- No Clean Flux Residues
- White Residues
- RMA Flux Residues
- Ionic Contamination
- Water Soluble Flux Residues
- HMP Flux Residues

Equipment

Specifically designed for use in aqueous inline spray-in-air systems.

Process

Wash Bath Concentration	10-25% conc. (diluted in water)
Wash Bath Temperature	120-160 °F (50-70 °C)
Di Water Rinse Temperature	120-160 °F (50-70 °C)

Environmental/Regulatory

Ozone Depletion Potential (ODP)	Zero
Global Warming Potential (GWP)	Low
Volatile Organic Compound (VOC)	780 g/L
Hazardous Air Pollutant (HAP)	No
Superfund Amendments and Reauthorization Act (SARA)	Not regulated
Nonylphenol Ethoxylates (NPEs)	None
Alkylphenol Ethoxylates (APEs)	None

Vantage Specialties, Inc.

3938 Porett Drive • Gurnee, Illinois 60031 USA • **P** +1 847 244 3410 • **F** +1 847 249 6346 • www.vantagegrp.com

Technical Data Sheet

BIOACT™ EC-88 Aqueous Inline Defluxer

Disposal/Safety

Disposal

Vantage recommends contacting your current or local environmental service company for proper disposal.

Safety

Please see Safety Data Sheet for further information.

Packaging

Available in 40 lb (18 kg) pails and 440 lb (200 kg) drums.

Shelf Life

36 months when stored in original, sealed container above 50 °F (10 °C). Protect product from freezing.





Technical Data Sheet

BIOACT™ EC-88 Aqueous Inline Defluxer

BIOACT is a trademark of Vantage Specialties, Inc.

Typical property data is not intended for specification purposes. Vantage Specialties, Inc., its sales agents and distributors make no warranty of merchantability of the product or of product fitness for any particular purpose. This product and all information supplied are used at the purchaser's own risk. The purchaser assumes all risk of use or handling of the product, whether in accordance with directions or not.

Vantage Specialties, Inc.

3938 Porett Drive • Gurnee, Illinois 60031 USA • **P** +1 847 244 3410 • **F** +1 847 249 6346 • www.vantagegrp.com