



Technical Data Sheet

BIOACT™ EC-78 Aqueous Batch Defluxer

Product Description

BIOACT EC-78 Aqueous Batch Defluxer is a proprietary, inherently non-foaming, cleaning formulation composed of water dilutable solvents, specialty saponifiers and corrosion inhibitors. It is specifically designed for the high temperatures and extended cycle times typically utilized in aqueous batch spray-in-air cleaning equipment.

Features and Benefits

- Cleans a Wide Range of Flux Residues
- High Flux Loading Capacity
- Non-Foaming
- Long Wash Bath Life
- No Additives Needed

Properties

Odor	Mild
Flash Point	None to Boiling
Specific Gravity (25 °C)	0.944
Viscosity (25 °C)	16 cps
pH (15% conc.)	10.1

Soils Removed

- Lead-free Flux Residues
- Water-Soluble Flux Residues
- No-Clean Flux Residues
- RMA Flux Residues
- Fingerprints
- White Residues
- Ionic Contamination
- HMP Flux Residues

Equipment

Specifically designed for use in aqueous spray-in-air batch systems.

Process

Wash Bath Concentration	5-25% conc. (diluted in water)
Wash Bath Temperature	140-200 °F (60-93 °C)
DI Water Rinse Temperature	120-160 °F (50-70 °C)

Environmental/Regulatory

Ozone Depletion Potential (ODP)	Zero
Global Warming Potential (GWP)	Low
Volatile Organic Compound (VOC)	903 g/L
Hazardous Air Pollutant (HAP)	No
Superfund Amendments and Reauthorization Act (SARA)	Not regulated
Nonylphenol Ethoxylates (NPEs)	None
Alkylphenol Ethoxylates (APEs)	None

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Disposal/Safety

Disposal

Vantage recommends contacting your current or local environmental service company for proper disposal.

Safety

Please see Safety Data Sheet for further information.

Packaging

Available in 39 lb (18 kg) pails and 432 lb (196 kg) drums.

Shelf Life

36 months when stored in original, sealed container above 50 °F (10 °C). Protect product from freezing.



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Vantage Specialties, Inc.

3938 Porett Drive • Gurnee, Illinois 60031 USA • **P** +1 847 244 3410 • **F** +1 847 249 6346 • www.vantagegrp.com