



Technical Data Sheet

AXAREL™ PD-680-II Solvent Cleaner

Product Description

AXAREL PD-680-II Solvent Cleaner is a solvent degreaser formulated to meet the requirements P-D-680B specification in accordance with A-A-59601E Type II. AXAREL PD-680-II is a suitable replacement for isopropyl alcohol (IPA), acetone, methyl ethyl ketone (MEK), mineral spirits and other low flash point, flammable solvents. Removes a wide range of soils such as greases, mineral oils, lubricants, coolants, synthetics, and particulate matter.

Properties

| | |
|--------------------------|---------------|
| Appearance | Clear Liquid |
| APHA Color | 0 – 100 |
| Specific Gravity (25 °C) | 0.768 – 0.820 |

Soils Removed

- Wide Range of Non-Polar Soils
- Corrosion Inhibiting Compounds
- Hydraulic Fluids
- Metalworking Fluids
- Oils
- Greases

Equipment

Suitable for use in a variety of commercially available cleaning equipment including immersion tanks and low-pressure spray-under-immersion systems.

Process

Manual Cleaning:

Apply at full concentration to the desired substrate by brush, pad or cloth.

Immersion Cleaning:

Add at full concentration to the wash tank reservoir. The use of ultrasonics or heat is not recommended.

Disposal/Safety

Disposal

Vantage recommends contacting your current or local environmental service company for proper disposal.

Safety

Please see Safety Data Sheet for further information.

Approvals and Testing

Conforms A-A-59601E, Dry Cleaning and Degreasing Solvent, PD-680

NSN# 6850-00-110-4498 (1 pint), 6850-00-274-5421 (5 gal), 6850-00-285-8011 (55 gal)

Vantage Specialties, Inc.

3938 Porett Drive • Gurnee, Illinois 60031 USA • **P** +1 847 244 3410 • **F** +1 847 249 6346 • www.vantagegrp.com



Technical Data Sheet

AXAREL™ PD-680-II Solvent Cleaner

Packaging

Available in pails and drums.

Shelf Life

36 months when stored in original, sealed container above 50 °F (10 °C).





Technical Data Sheet

AXAREL™ PD-680-II Solvent Cleaner

AXAREL is a trademark of Vantage Specialties, Inc.

Typical property data is not intended for specification purposes. Vantage Specialties, Inc., its sales agents and distributors make no warranty of merchantability of the product or of product fitness for any particular purpose. This product and all information supplied are used at the purchaser's own risk. The purchaser assumes all risk of use or handling of the product, whether in accordance with directions or not.

Vantage Specialties, Inc.

3938 Porett Drive • Gurnee, Illinois 60031 USA • P +1 847 244 3410 • F +1 847 249 6346 • www.vantagegrp.com