



## Technical Data Sheet

## AXAREL™ PD-680-II Solvent Cleaner

### Product Description

**AXAREL PD-680-II** Solvent Cleaner is a solvent degreaser formulated to meet the requirements P-D-680B specification in accordance with A-A-59601E Type II. AXAREL PD-680-II is a suitable replacement for isopropyl alcohol (IPA), acetone, methyl ethyl ketone (MEK), mineral spirits and other low flash point, flammable solvents. Removes a wide range of soils such as greases, mineral oils, lubricants, coolants, synthetics, and particulate matter.

### Properties

Appearance	Clear Liquid
APHA Color	0 – 100
Specific Gravity (25 °C)	0.768 – 0.820

### Soils Removed

- Wide Range of Non-Polar Soils
- Corrosion Inhibiting Compounds
- Hydraulic Fluids
- Metalworking Fluids
- Oils
- Greases

### Equipment

Suitable for use in a variety of commercially available cleaning equipment including immersion tanks and low-pressure spray-under-immersion systems.

### Process

#### Manual Cleaning:

Apply at full concentration to the desired substrate by brush, pad or cloth.

#### Immersion Cleaning:

Add at full concentration to the wash tank reservoir. The use of ultrasonics or heat is not recommended.

### Disposal/Safety

#### Disposal

Vantage recommends contacting your current or local environmental service company for proper disposal.

#### Safety

Please see Safety Data Sheet for further information.

### Approvals and Testing

Conforms A-A-59601E, Dry Cleaning and Degreasing Solvent, PD-680

NSN# 6850-00-110-4498 (1 pint), 6850-00-274-5421 (5 gal), 6850-00-285-8011 (55 gal)

Vantage Specialties, Inc.

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### Packaging

Available in pails and drums.

### Shelf Life

36 months when stored in original, sealed container above 50 °F (10 °C).



ISO 9001:2008



RoHS  
Compliant



LEAD FREE



HALOGEN  
FREE



REACH✓

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